

Cat[®] 305E CR

MINI HYDRAULIC EXCAVATOR

FEATURES:

The Cat® 305E CR Mini Hydraulic Excavator delivers high performance in a compact design to help you work in the tightest applications. The 305E CR features the following:

- Fingertip control for the boom swing and auxiliary hydraulic functions makes operation easier while providing more room on the floor for the operator's feet.
- Compact Radius Design lets you work within confined areas. The radius of the upper body stays within 100 mm (4 in) of the undercarriage so the operator can concentrate on the work being done without having to worry about the back of the machine.
- High digging forces, fast cycle times, and excellent stability boosts your productivity.
- Over 200 degrees of bucket rotation provides greater material retention during truck loading and easier flat wall digging without having to reposition the machine.
- 100% pilot controls and a load sensing hydraulic system.

NEW STANDARD FEATURES ON THE 305E CR ARE MADE POSSIBLE WITH THE *COMPASS* (Complete Operation, Maintenance, Performance, And Security System) CONTROL PANEL:

- Security System: A standard anti-theft device uses a 5 digit alphanumeric password that is required to start the machine (when the security system is enabled).
- Adjustable Work Tool Auxiliary Flow Control: Simple adjustability of the hydraulic flow going down the boom and stick to the work tool. This is done by a simple selection from a flow of 1-15.
- Continuous Flow: Set the auxiliary flow in any direction and at any speed simply, safely, and easily on the right hand joystick.
- **Economy Mode:** Save up to 20% fuel while maintaining high productivity with a push of a button.

Specifications

| E | n | g | n | E |
|---|---|---|---|---|
| | | | | |

| Engine Model | Cat® C2.4 | _ |
|------------------------------|-----------|---------------------|
| Rated Net Power @ 2,400 rpm | | |
| ISO 9249/EEC 80/1269 | 30 kW | 40.2 hp |
| Gross Power | | |
| ISO 14396 | 31.2 kW | 41.8 hp |
| Bore | 87 mm | 3.4 in |
| Stroke | 102.4 mm | 4 in |
| Displacement | 2.4 L | 146 in ³ |
| | | |
| Weights* | | |
| Operating Weight with Canopy | 4915 kg | 10,836 lb |
| Operating Weight with Cab | 5088 kg | 11,217 lb |
| | _ | |

^{*}Weight includes counterweight, rubber tracks, bucket, operator, full fuel and auxiliary lines.

Travel System

| Travel Speed – High | 4.6 km/h | 2.8 mph |
|---------------------------------|----------|-----------|
| Travel Speed – Low | 2.6 km/h | 1.6 mph |
| Max Traction Force – High Speed | 24.1 kN | 5,418 lb |
| Max Traction Force – Low Speed | 45.2 kN | 10,161 lb |
| Ground Pressure | 28.2 kPa | 4.1 psi |
| Gradeability (maximum) | 30° | • |
| | | |

Service Refill Capacities

| Cooling System | 10.5 L | 2.8 gal |
|------------------|--------|----------|
| Engine Oil | 9.5 L | 2.5 gal |
| Fuel Tank | 63 L | 16.6 gal |
| Hydraulic Tank | 68.3 L | 18 gal |
| Hydraulic System | 78 L | 20.6 gal |

Hydraulic System

| <u> </u> | | |
|--|------------------|--------------|
| Load Sensing Hydraulics with Variable Disp | olacement Piston | Pump |
| Pump Flow at 2,400 rpm | 119.3 L/min | 31.5 gal/min |
| Operating Pressure – Equipment | 245 bar | 3,553 psi |
| Operating Pressure – Travel | 245 bar | 3,553 psi |
| Operating Pressure – Swing | 185 bar | 2,690 psi |
| Auxiliary Circuit – Primary | | |
| (186 bar/2,734 psi) | 70 L/min | 18.5 gal/min |
| Auxiliary Circuit – Secondary | | |
| (174 bar/2,524 psi) | 38 L/min | 10 gal/min |
| Digging Force – Stick (standard) | 24.7 kN | 5,550 lb |
| Digging Force – Stick (long) | 21.3 kN | 4,788 lb |
| Digging Force – Bucket | 44.7 kN | 10,050 lb |

Swing System

| Machine Swing Speed | 9 rpm |
|---------------------|-------|
| Boom Swing – Left* | 80° |
| Boom Swing – Right | 50° |

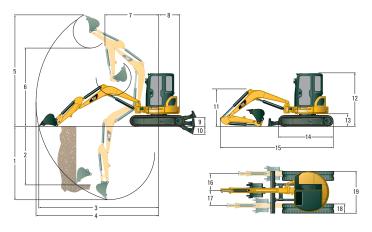
^{*}Automatic swing break, spring applied, hydraulic release.

Blade

| Width | 1980 mm | 78.0 in |
|-------------|---------|---------|
| Height | 375 mm | 14.8 in |
| Dig Depth | 540 mm | 21.3 in |
| Lift Height | 420 mm | 16.5 in |



305E CR Mini Hydraulic Excavator



Dimensions

| ווע | iiGii3iUii3 | | | |
|-----|-------------|---------|---------|--------|
| | Standard | d Stick | Long | Stick |
| 1 | 3280 mm | 10'9" | 3670 mm | 12'1" |
| 2 | 2320 mm | 7'7" | 2630 mm | 8'8" |
| 3 | 5430 mm | 17'10" | 5810 mm | 19'1" |
| 4 | 5600 mm | 18'5" | 5960 mm | 19'7" |
| 5 | 5250 mm | 17'3" | 5440 mm | 17'10" |
| 6 | 3720 mm | 12'2" | 3920 mm | 12'10" |
| 7 | 2350 mm | 7'8" | 2530 mm | 8'3" |
| 8 | 1100 mm | 3'7" | 1100 mm | 3'7" |
| 9 | 405 mm | 1'4" | 405 mm | 1'4" |
| 10 | 555 mm | 1'10" | 555 mm | 1'10" |
| 11 | 1750 mm | 5'9" | 2150 mm | 7'0" |
| 12 | 2550 mm | 8'4" | 2550 mm | 8'4" |
| 13 | 615 mm | 2'0" | 615 mm | 2'0" |
| 14 | 2580 mm | 8'5" | 2580 mm | 8'5" |
| 15 | 5180 mm | 17'0" | 5290 mm | 17'4" |
| 16 | 785 mm | 2'7" | 785 mm | 2'7" |
| 17 | 695 mm | 2'3" | 695 mm | 2'3" |
| 18 | 400 mm | 1'4" | 400 mm | 1'4" |
| 19 | 1980 mm | 6'6" | 1980 mm | 6'6" |
| | | | | |

Lift Capacities at Ground Level*

| Lift Point Radius | 3000 mm (9'8") | | 4500 mm (14'9") | |
|--------------------|----------------|---------|-----------------|---------|
| | Front | Side | Front | Side |
| Blade Down kg (lb) | 2340 | 1200 | 1260 | 640 |
| | (5,159) | (2,646) | (2,778) | (1,411) |
| Blade Up kg | 1450 | 1070 | 760 | 570 |
| | (3,197) | (2,359) | (1,676) | (1,257) |

^{*}The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart. Lifting capacities are for standard stick.

STANDARD EQUIPMENT

- 1-way and 2-way (combined function) auxiliary hydraulic lines
- Adjustable auxiliary flow control for work tools
- Adjustable wrist rests
- Alternator
- Anti-theft security system
- Automatic engine idle
- Automatic swing park brake
- Automatic two speed travel
- Auxiliary line quick disconnects
- Boom cylinder guard
- Cab mounted work light
- Canopy with FOPS ISO 10262 (Level 1) and Tip-Over Protection (TOPS) ISO 12117
- Coat hook
- COMPASS display panel
- Cup holder
- Continuous flow
- Control pattern changer (not available in Europe)
- Dozer blade with float function
- Economy mode setting for up to 20% fuel savings
- Floor mat
- Foot travel pedals
- Gauges or indicators for fuel level engine coolant temperature, hour meter, engine oil pressure, air cleaner, alternator and glow plugs, service interval
- Horn
- Hydraulic oil cooler
- Lifting eye on bucket linkage (standard equipment for all regions except Europe)
- Lockable storage box
- Low maintenance linkage pin joints
- Maintenance free battery
- Rubber track
- Retractable seatbelt
- Standard stick
- Suspension seat, vinyl covered
- "Thumb ready" sticks (standard equipment for all regions except Europe)
- Travel alarm (optional in Europe)

OPTIONAL EQUIPMENT

- Air conditioning
- Angle dozer blade with float function
- Beacon socket for canopy machines
- Boom check valve (Europe only)
- Boom mounted light
- Cab, radio ready with FOPS ISO 10262 (Level 1) and Tip-Over Protection (TOPS) ISO 12117 with heater/defroster, interior light and windshield wiper/washer
- Ecology drain valve for hydraulic tank
- High back suspension seat, fabric covered
- Hydraulic quick coupler lines
- Lifting eye on bucket linkage (optional in Europe, standard for all other regions)
- Long stick
- Mechanical guick coupler
- Mirrors for cab and canopy
- Seatbelt, 75 mm (3 in) wide (optional in Europe, standard in all other regions)
- Secondary auxiliary hydraulic lines
- Steel track and steel track with rubber pads

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